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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/731,710	12/09/2003	Xian Yao	50547/CM/M277	5454
	7590 06/07/200' RKER & HALE, LLP	EXAMINER		
PO BOX 7068			ZHU, WEIPING	
PASADENA, CA 91109-7068			ART UNIT	PAPER NUMBER
			1742	
			MAIL DATE	DELIVERY MODE
			06/07/2007	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

		Application No.	Applicant(s)			
	•	10/731,710	YAO ET AL.			
	Office Action Summary	Examiner	Art Unit			
		Weiping Zhu	1742			
Period fo	The MAILING DATE of this communication app or Reply	ears on the cover sheet	with the correspondence address			
	ORTENED STATUTORY PERIOD FOR REPLY	(IS SET TO EXPIRE 3	MONTH(S) OR THIRTY (30) DAYS			
WHIC - Exte after - If NC - Failu Any	CHEVER IS LONGER, FROM THE MAILING DA nsions of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. Depriod for reply is specified above, the maximum statutory period were to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMU 36(a). In no event, however, ma vill apply and will expire SIX (6) N cause the application to become	NICATION. y a reply be timely filed MONTHS from the mailing date of this communication. BABANDONED (35 U.S.C. § 133).			
Status						
1)⊠	Responsive to communication(s) filed on 29 M	<u>ay 2007</u> .				
,	This action is FINAL . 2b) This action is non-final.					
3)	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
	closed in accordance with the practice under E	x parte Quayle, 1935 (J.D. 11, 453 O.G. 213.			
Dispositi	ion of Claims					
4)⊠	Claim(s) <u>1-11,13-34 and 36</u> is/are pending in the	ne application.	·			
	4a) Of the above claim(s) is/are withdraw	vn from consideration.	,			
·	Claim(s) is/are allowed.					
	Claim(s) <u>1-11, 13-34 and 36</u> is/are rejected.	•				
·	Claim(s) is/are objected to.	r cleation requirement				
الــا(٥	Claim(s) are subject to restriction and/o	r election requirement.				
Applicat	ion Papers					
9)[The specification is objected to by the Examine	r.	•			
10)	The drawing(s) filed on is/are: a) accompany					
	Applicant may not request that any objection to the	- · ·				
44)	Replacement drawing sheet(s) including the correct	·				
11)[The oath or declaration is objected to by the Ex	aminer. Note the attac	led Office Action of form P10-152.			
Priority (ınder 35 U.S.C. § 119					
	Acknowledgment is made of a claim for foreign	priority under 35 U.S.0	;. § 119(a)-(d) or (f).			
a)	☐ All b)☐ Some * c)☐ None of:	s have been received				
	 Certified copies of the priority documents Certified copies of the priority documents 		Application No.			
	3. Copies of the certified copies of the prior					
	application from the International Bureau		-			
* 6	See the attached detailed Office action for a list	of the certified copies r	ot received.			
Attachmen	nt(s)					
1) Notic	ce of References Cited (PTO-892)		w Summary (PTO-413)			
	ce of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO/SB/08)		No(s)/Mail Date of Informal Patent Application			
	er No(s)/Mail Date	6) Other:				

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DETAILED ACTION

Status of Claims

1. Claims 1-11, 13-34 and 36 are currently under examination wherein claims 1, 4, 5, 7-11, 15, 17, 21-26, 28 and 34 have been amended and claim 36 has been newly added in applicant's amendment filed on April 5, 2007.

Objection to claims

2. The added portions in the amended claims 1, 4, 5, 17, 21, 23 and 34 were not underlined as required, rendering it unclear what has been added in the amended claims.

Status of Previous Rejections

3. All the previous rejections of claims 1-11and 13-33 under 35 U.S.C. 103(a) and the previous rejection of claim 34 under 35 U.S.C. 102(b) are maintained as follows:

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 1-11, 13-33 and 36 are rejected under 35 U.S.C. 103(a) as being unpatentable over Cho (US 4,534,934) as stated in the Office action of January 5, 2007.

With respect to the amended feature in claims 1, 21 and 23, Cho ('934) discloses that at least a portion of the discs is sandwiched between the diamond mass and the

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inner peripheral surface of the shield cup (i.e. bottom, which constitutes part of the inner peripheral surface) (col. 5, lines 11-17 and lines 40-48).

With respect to the amended feature in claims 7-11, 15, 22, 24-26 and 28, the grounds of rejections of these claims set forth in the Office action of January 5, 2007 can still be properly applied.

With respect to the amended features in claims 4, 5 and 17, Cho ('934) does not disclose the claimed features. However it is well held that discovering an optimum value of a result-effective variable involves only routine skill in the art. In re Boesch, 617, F.2d 272, 205 USPQ 215 (CCPA 1980). In the instant case, the location of the metallic liner relative to the diamond mass, either disposing the cobalt discs on both sides of the diamond mass as in the configuration of Cho ('934) or forming an annular surface surrounding the ultra hard material as in the claimed configuration of the instant application, is a result-effective variable, because it would directly affect the infiltration orientation of cobalt into diamond mass as disclosed by Cho ('934) (col. 3, Line 65 to col. 4, line 2). See MPEP 2144.05 II. It would have been obvious to one of ordinary skill in the art at the time the invention was made to optimize the configuration in Cho ('934) in order to achieve desired properties of the diamond compact.

With respect to new claim 36, Cho ('934) does not teach the claimed feature. However, it would have been obvious to one of ordinary skill in the art at the time the invention was made to connect the ends of a thin metal strip by punching to form an annual surface as claimed. Furthermore see the rejection ground of claim 4 set forth above.

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Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 5. Claim 34 is rejected under 35 U.S.C. 102(b) as being anticipated by Cho ('934) as stated in the Office action of January 5, 2007.

With respect to the amended feature in claim 34, see the rejection of the amended feature of claim 1 in the paragraph 4 above.

Response to Arguments

6. The applicant's arguments filed on March 12, 2007 have been fully considered but they are not persuasive.

First, the applicant argues that at least a portion of the discs of Cho ('934) is not sandwiched between the ultra hard material and the inner peripheral surface of the shield cup as required by the instant claims 1, 21, 23 and 34. In response, the examiner notes that the bottom of the shield cup of Cho ('934) constitute part of the inner peripheral surface of the shield cup. See the rejection of the amended feature of claims 1, 21, 23 and 34 above.

Second, the applicant argues that Cho ('934) does not teach the claimed feature of the amended claim 5. In response, see the rejection of the amended feature of claim 5 in the paragraph 4 above.

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Third, the applicant argues that Cho ('934) does not teach the claimed feature of the instant claim 17. In response, see the rejection of the amended claim 17 in the paragraph 4 above.

Fourth, the applicant argues that Cho ('934) does not teach the claimed feature of the instant claim 19. In response, see the rejection of the claim in the Office action of January 5, 2007 and the response to the second argument above.

Fifth, the applicant argues that Cho ('934) does not teach the claimed features of the instant claims 15, 21, 25 and 24, which are all related to eutectics and their melting temperatures. In response, examiner's position has already been stated clearly in the rejection of the respective claims in the Office action of January 5, 2007.

Conclusion

7. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of

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the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Weiping Zhu whose telephone number is 571-272-6725. The examiner can normally be reached on 8:30-16:30 Monday to Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Roy King can be reached on 571-272-1244. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

WZ

ROY KING
SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 1700

5/29/2007